

# **BX Series** Metal bellows seals

The BX Series is a family of balanced metal bellows seals available in single and dual seal configurations. BX Series seals provide exceptional reliability in corrosive and non-corrosive fluids, especially fluids that crystallize or coke in atmospheric conditions. The BX Series is fully compliant with API 682 Type B requirements.

## Features and Benefits

- 0.20 mm (0.008 inch) thick standard welded bellows provides maximum resistance to corrosion, shaft vibrations, and centrifugal forces.
- Rotating bellows acts to clear convolutions and prevent accumulation of debris.
- Absence of springs and dynamic elastomers reduces clogging vulnerabilities.
- Circulating device integrated into the dual seal cartridge circulates barrier fluid to keep the seal faces cool. A circulating device is also available on single seals for fluids over 75°C (167°F).
- Available multi-port flush distributes flush fluid evenly around the seal faces for uniform cooling.
- Part interchangeability between single and dual seal arrangements minimizes inventory requirements and maximizes design flexibility.

# Specialized designs for specific applications

- **BXQ** High balance low emission hydrocarbon design for specific gravities down to 0.45 with multi-port flush. Standard API 682 Type B Arrangement 1 seal.
- **BXB** Inner bellows designed for ID pressurization with barrier fluid. Standard API 682 Type B Arrangement 3 pressurized dual seal.
- **BXLS** Designed to international standard DIN EN 12 756 L1k for use in DIN pumps.
- **BXR** Stationary bellows design capable of speeds up to 46 m/s (150 fps).

# Materials of Construction

Metal Bellows	316 Stainless Steel, Alloy C-276, Alloy 400
Rotating Face	Carbon, Silicon Carbide, Tungsten Carbide
Stationary Face	Silicon Carbide, Tungsten Carbide
Metal Components	316 Stainless Steel, Alloy C-276, Alloy 400
Gaskets	Fluoroelastomer, Perfluoroelastomer

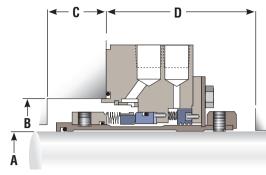
# **Operating Parameters**

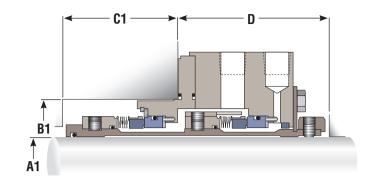
Pressure	Up to 28 bar (400 psi)							
Higher pressures available for selected sizes.								
Temperature	-40 to 204°C (-40 to 400°F)							
Specific Gravity	0.45 and higher							
Surface Speed	Up to 23 m/s (75 fps)							
Shaft Sizes	12.3 to 152.4 mm (0.483 to 6.000 inch)							

**Experience In Motion** 



D Min 2.484 2.484 2.484 2.609 2.734 2.734 2.766 2.891 2.891 2.891 2.891 2.891 2.891 2.891 2.891 3.047 3.125 3.125 3.281 3.281 3.281 3.281 3.281 3.531 3.531 3.531 3.531 3.531 3.531





#### Dimensional Data in millimeters

Dimensional Data in millimeters								in in	ches				
Seal	Α	A1	В	B1	C	C1	D	Α	A1	В	B1	C	C1
Size	Max	Max	Min	Min	Min	Min	Min	 Max	Max	Min	Min	Min	Min
875	16.51	16.51	41.28	47.63	25.78	67.08	63.09	0.650	0.650	1.625	1.875	1.015	2.641
1000	19.69	16.51	44.45	51.99	27.36	68.68	63.09	0.775	0.775	1.750	2.047	1.077	2.704
1125	22.86	22.86	47.63	55.17	26.59	68.68	63.09	0.900	0.900	1.875	2.172	1.047	2.704
1250	26.04	26.04	50.80	58.34	28.17	68.68	66.27	1.025	1.025	2.000	2.297	1.109	2.704
1375	29.21	29.21	53.98	63.09	27.38	69.44	69.44	1.150	1.150	2.125	2.484	1.078	2.734
1500	32.39	32.39	57.15	67.46	32.13	78.18	69.44	1.275	1.275	2.250	2.656	1.265	3.078
1625	35.56	33.02	65.08	70.64	34.52	82.93	70.26	1.400	1.300	2.562	2.781	1.359	3.265
1750	38.74	33.27	68.10	74.63	42.44	79.76	73.43	1.525	1.310	2.681	2.938	1.671	3.140
1875	41.91	36.45	71.42	77.80	43.23	80.57	73.43	1.650	1.435	2.812	3.063	1.702	3.172
2000	45.09	39.62	74.60	81.36	43.23	80.57	73.43	1.775	1.560	2.937	3.203	1.702	3.172
2125	48.26	42.80	80.95	87.71	45.62	82.14	73.43	1.900	1.685	3.187	3.453	1.796	3.234
2250	51.44	45.97	84.12	89.31	45.62	82.14	73.43	2.025	1.810	3.312	3.516	1.796	3.234
2375	54.61	49.15	87.30	91.29	47.19	83.74	73.43	2.150	1.935	3.437	3.594	1.858	3.297
2500	57.79	52.32	90.47	97.23	51.15	91.67	73.43	2.275	2.060	3.562	3.828	2.014	3.609
2625	60.96	55.50	90.47	100.0	51.15	91.67	73.43	2.400	2.185	3.562	3.938	2.014	3.609
2750	64.14	58.67	93.65	103.9	52.78	94.46	77.39	2.525	2.310	3.687	4.094	2.078	3.719
2875	67.31	61.85	100.0	108.7	52.37	94.46	79.38	2.650	2.435	3.937	4.281	2.062	3.719
3000	70.49	65.02	103.2	111.9	52.37	94.46	79.38	2.775	2.560	4.062	4.406	2.062	3.719
3125	73.66	68.20	108.0	117.5	54.76	96.75	83.34	2.900	2.685	4.250	4.625	2.156	3.809
3250	76.84	71.37	111.1	120.7	54.76	96.75	83.34	3.025	2.810	4.375	4.750	2.156	3.809
3375	80.01	74.55	114.3	124.2	54.76	96.75	83.34	3.150	2.935	4.500	4.891	2.156	3.809
3500	83.19	77.72	117.5	127.4	54.76	98.43	83.34	3.275	3.060	4.625	5.016	2.156	3.875
3750	89.54	84.07	123.8	133.8	54.76	98.43	83.34	3.525	3.310	4.875	5.266	2.156	3.875
4000	95.89	90.42	131.7	140.5	54.76	92.08	89.69	3.775	3.560	5.187	5.531	2.156	3.625
4250	95.89	96.77	131.7	148.8	54.76	92.08	89.69	4.025	3.810	5.500	5.859	2.156	3.625
4500	108.6	103.1	146.0	153.6	54.76	92.08	89.69	4.275	4.060	5.750	6.047	2.156	3.625
5000	121.2	115.8	158.8	166.7	57.15	93.68	89.69	4.775	4.560	6.250	6.563	2.250	3.688
5500	134.0	128.5	171.5	181.0	57.15	93.68	89.69	5.275	5.060	6.750	7.125	2.250	3.688
6250	152.4	147.6	193.7	203.2	57.15	93.68	89.69	6.000	5.810	7.625	8.000	2.250	3.688

Note: For sizes and conditions not listed, contact your Flowserve Representative.

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